

Date: Tuesday, 12/20/2005 3:37:04 PM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MOUNTING CHANNEL
Job Number	: 25328		
Estimate Number	: 10605		
P.O. Number	: N/A	Part Number	: D2585
This Issue	: 12/20/2005 S.O. No. : N/A	Drawing Number	: D2585 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 12/20/2005 Type : PURCHASED PARTS	Drawing Revision	: B
Previous Run	: N/A	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 1/15/2006
Checked & Approved By	: <u>SEE COMMENT BELOW</u>	Qty:	<u>103</u> 100 Um: Each
Comment	: Est. D 04.02.16 Reformat; Add Receiving Step KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 319

Email or ship DXF file to vendor

Laser Cut D2585 as per Dwg D2585

Material release note required

u

100

05.12.21

2.0	D2585F	Latch Clamp
-----	--------	-------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)
Latch Clamp

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material release note is attached

C206102101

103

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

Inspect dimensions as per dwg D2585

206-02-02

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

Debur

SAD 06:02:08 -103

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 12/20/2005 3:37:04 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING CHANNEL

Job Number: 25328

Part Number: D2585

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 BRAKE NC NC BRAKE



Comment: NC BRAKE
Form as per Dwg D2585

7.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: 51

9.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

545 06/02/10

103

103 06/02/10

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: LS Date: 06/02/10
 QA: N/C Closed: _____ Date: _____

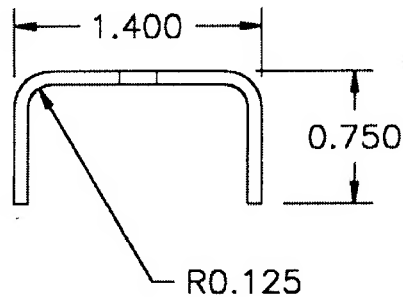
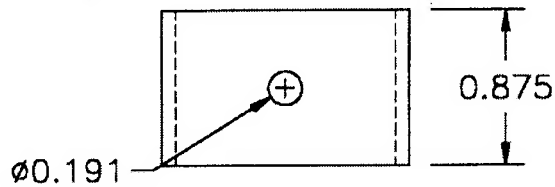
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

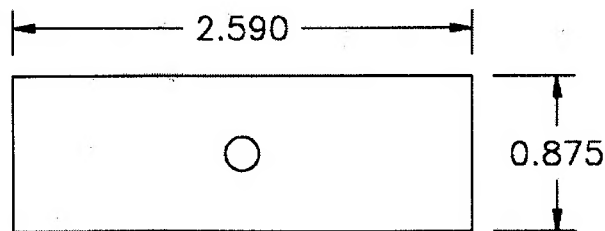


DESIGN BW	DRAWN BY MS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2585	REV. B SHEET 1 OF 1
DATE 96:07:11		TITLE MOUNTING CHANNEL	SCALE 1:1
B	97:03:14	ADD FLAT PATTERN	

RELEASED
97/03/14 DS



FLAT PATTERN



MATERIAL: 304/316 SS, 14 GAUGE (0.078)

CONTROL
ENGINEER
REVIEW
CHECK

002

MINNEAPOLIS

INTEGRIS METALS

08/26/05

08/26/05

YIEH MAU CORP.

INVOICE NO. :
COMMODITY :

P05M438R
PRIME COLD ROLLED STAINLESS STEEL SHEET

SPECIFICATION :
CUSTOMER :

ALSI 304
INTEGRIS METALS LTD

MATERIAL TEST/INSPECTION CERTIFICATE

70264/53

工廠:高雄路竹鄉廣安路345號
345, SHUN AN RD. LU CHU HSI
KAORUNG TAIWAN R.O.C.
TEL:(07)8972885 FAX:(07)897300
CERTIFICATE NO: P05M438R
DATE OF ISSUE:05/31/2005
PAGE:22

INTEGRITY METALS LTD																					PAGE:72	
BUYERS ITEM NO.	SIZE	NO.	Weight (N.W.)		Heat No.	ID NO.	Physical Properties Tensile Test CL=50mm					Chemical Composition (%)										
			KGS	LBS			YS (N/mm ²)	TS (N/mm ²)	EL (%)	HRB	HV	C x100	Si x100	Mn x100	P x1000	S x1000	Ni x100	Cr x100	N x100			
ALSI 304, NO.4 (SIC) FINISH, WITH 100 MIC. FILM ON MAIN SIDE, WITH BACK-PASS, SLITTED EDGE.																						
7427-7166	11GA/48"X 96"	1	1,459	3,217	YU127453	44S65351A-112	318	669	51	84	167	4.5	47	115	31	2	808	1832	3.5			
7427-7166	11GA/48"X 96"	1	1,474	3,250	YU136039	45S66756B-111	296	644	51	85	171	5.4	48	121	31	11	809	1849	3			
ALSI 304, 2B FINISH, WITH PAPER INTERLEAVED, SLITTED EDGE.																						
7425-5951	22GA/48"X120"	1	1,430	3,153	YU233420	43S63676B-21	278	659	63	83	163	4.1	50	122	33	4	804	1813	3.3			
7426-5059	16GA/48"X 96"	1	1,279	2,820	YU127477	44S65315BB-22	304	672	51	82	159	4.4	48	118	35	3	804	1813	3.3			
7426-5497	16GA/60"X120"	1	1,410	3,109	YU233688	44S64690A-21	289	658	50	81	158	3.9	49	121	31	4	806	1824	2.9			
7426-8053	14GA/48"X120"	1	1,456	3,210	YU230936	44S67866A-5	295	657	50	81	157	3.8	50	111	26	2	812	1808	3			
7426-7949	14GA/48"X 96"	1	1,486	3,282	YU230936	44S67866A-1	295	657	50	81	157	3.8	50	111	26	2	812	1808	3			
7426-7949	14GA/48"X 96"	1	1,465	3,232	YU230936	44S67866A-2	295	657	50	81	157	3.8	50	111	26	2	812	1808	3			
7427-3699	12GA/48"X120"	1	1,447	3,190	YU137387	44S64897-11	314	664	50	86	173	5	50	124	32	4	808	1815	3.4			
7427-3699	12GA/48"X120"	1	1,450	3,197	YU137387	44S64897-12	314	664	50	86	173	5	50	124	32	4	808	1815	3.4			
7427-3699	12GA/48"X120"	1	1,451	3,199	YU137387	44S64897-13	314	664	50	86	173	5	50	124	32	4	808	1815	3.4			
7427-3699	12GA/48"X120"	1	1,446	3,188	YU136911	44S64898-215	294	637	54	82	161	4.4	51	127	30	3	818	1807	2.7			
7427-3541	12GA/48"X 96"	1	1,462	3,223	YU136911	44S64898-216	294	637	54	82	161	4.4	51	127	30	3	818	1807	2.7			
7427-4127	12GA/60"X120"	1	1,426	3,144	YU137982	44S64898-214	294	637	64	82	161	4.4	51	127	30	3	818	1807	2.7			
7427-4242	12GA/60"X144"	1	1,970	4,350	YU137982	45S00273-22	294	664	52	84	168	4	50	117	28	2	810	1817	2.4			
7427-6445	11GA/48"X120"	1	1,398	3,082	YU233792	44S65308A-16	317	681	47	86	178	4.1	52	115	34	3	805	1807	2.8			
7427-6445	11GA/48"X120"	1	1,137	2,507	YU233792	44S65308A-17	317	681	47	86	178	4.1	52	115	34	3	805	1807	2.8			
ALSI 304, NO.4 (SIC) FINISH, WITH 100 MIC. FILM ON MAIN SIDE, WITH BACK-PASS, SLITTED EDGE.																						
7426-6343	16GA/60"X96"	1	1,285	2,833	YU136717	44S65088B-11	299	653	52	81	156	4.2	48	111	30	4	814	1831	2.4			
19			26,758	58,994																		
NO MERCURY CONTAMINATION																						
Bend test good for all Heat NO.																						
E HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS																						
BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE.																						

NO MERCURY CONTAMINATION
HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS
BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE.

Bend test good for all Heat NO.

- PRIME MATERIAL. NO DINGS, NO DENTS, NO SCRATCHES
- P.O. NO. 447002 (VANCOUVER)
- SALES CONTRACT: P05M438
- DOCUMENTARY CREDIT NUMBER: ILCMSP002723

YIEH MAU CORP.

Lin Kun Hsing
Manager of Quality Assurance Section

14ga 304 2B SS P/O 3/5